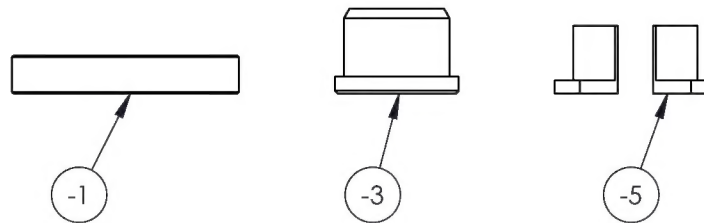
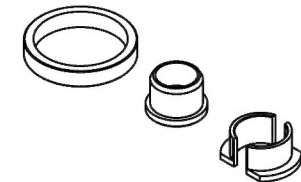


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0171	-5 ADDED ENGRAVE MATCHING ID NUMBER NOTE.	7/17/2015	RJC	JAG



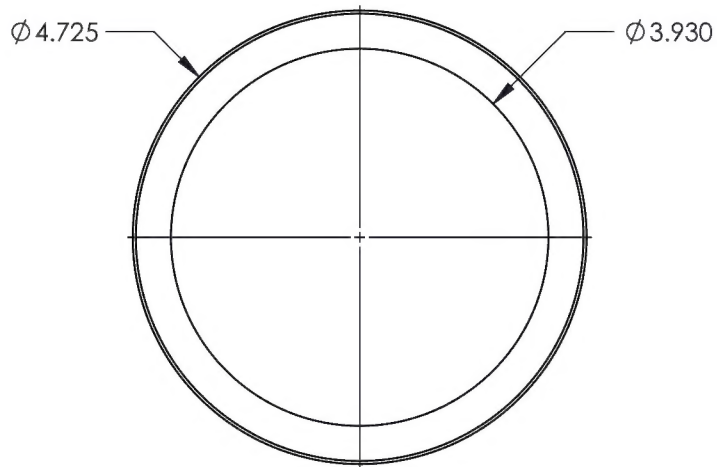
NOTE:
 1. RBW6500X01611-W142H-3T REPLACES AGUSTA
 T/N: 3T6500X01611-W142H.
 2. PART OF KIT RBW6505G0021-3T.

DART AEROSPACE	
TITLE TGB OUTPUT OIL SEAL REMOVAL AND PRESS TOOL	
DWG NO. RBW6500X01611-W142H-3T	REV 1
MAT'L	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT
.XX ± .01 ANGLES ± 5°	TREAT
.X ± .1	FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:4	AW139
DATE 10/5/2010	SHEET 1 OF 4

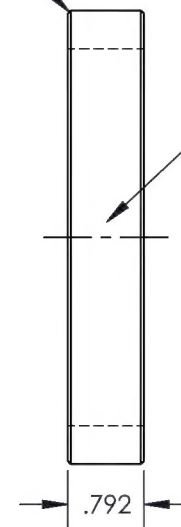
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SEAL SUPPORT	6061		2
			-3	1	PRESS TOOL	SP		3
			-5	1	TWO HALF PRESS TOOL	4140/4142 Q&T	(MAKES TWO HALVES)	4

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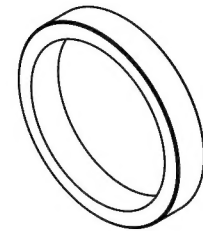
REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



2X .03 X 45°



ENGRAVE T/N, S/N,
MADE IN USA



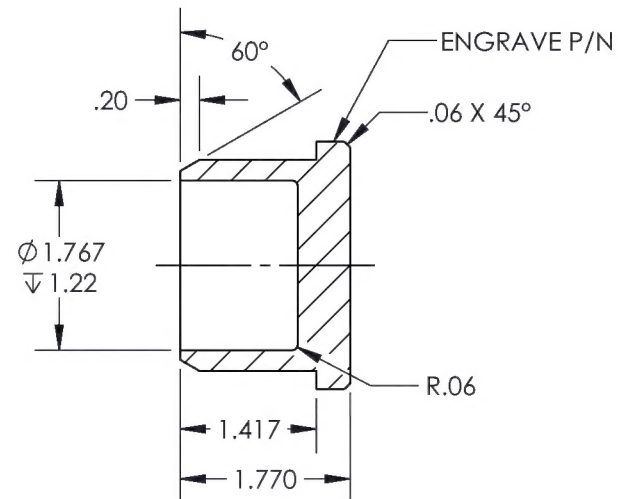
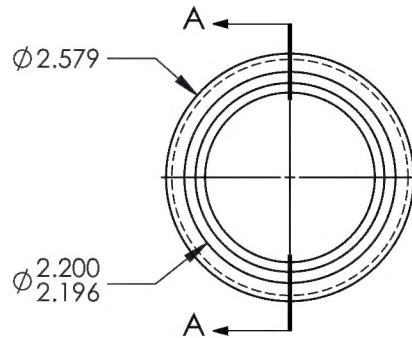
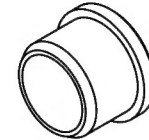
①

SEAL SUPPORT

DART AEROSPACE	
TITLE TGB OUTPUT OIL SEAL REMOVAL AND PRESS TOOL	
DWG NO. RBW6500X01611-W142H-3T-1	REV 1
MAT'L 6061	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE
SHEET 2 OF 4	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



SECTION A-A

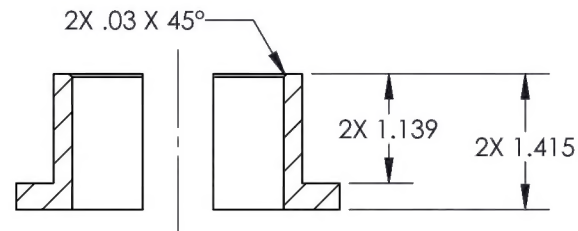
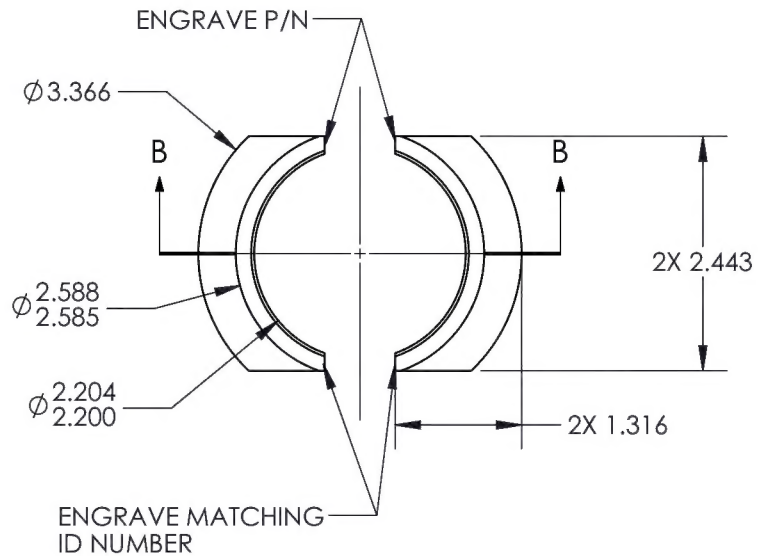
(-3)

PRESS TOOL

DART AEROSPACE	
TITLE TGB OUTPUT OIL SEAL REMOVAL AND PRESS TOOL	
DWG NO. RBW6500X01611-W142H-3T-3	REV 1
MAT'L SP	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX $\pm .005$	HEAT TREAT
.XX $\pm .01$	FINISH BLACK OXIDE
.X $\pm .1$	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 10/5/2010
SHEET 3 OF 4	

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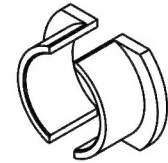
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0171	-5 ADDED ENGRAVE MATCHING ID NUMBER NOTE.	7/17/2015	RJC	JAG



SECTION B-B

(-5)

TWO HALF PRESS TOOL



DART AEROSPACE	
TITLE TGB OUTPUT OIL SEAL REMOVAL AND PRESS TOOL	
DWG NO. RBW6500X01611-W142H-3T-5	REV 1
MAT'L 4140/4142 Q&T	DRAWN BY: PERRITT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 10/5/2010
SHEET 4 OF 4	